

Work Order ID 115466-2

April-02-14 9:18:56 AM

115466

Page 1

Item ID: D5076-041

Accept

N9000040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Fwd Bracket Assembly

Start Date: 4/02/14

Start Qty: 4.00

4

Cust Item ID:

Required Date: 4/17/14

Req'd Qty: 4.00

4

Customer:

Reference:

Approvals: Process Plan: MLJ

Date: 14-04-02

Tooling:

Date:

Run Start *NR1*

QC: _____

Date:

SPC (Y/N): _____

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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D5076	A
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100

0.00

DAS
30
9-89

100

Small Fab

Memo

0.00

Small Fab

1- Assemble as per dwg

TORQUE SCREW AS PER DWG, SEE NOTE 8, SHEET 1

110

QC5- Inspect part completeness to step on W/O

0.00

110

QC

Memo

0.00

Quality Control

120

0.00

120

Packaging

Memo

0.00

Packaging

Ship

14/04/17

2

14/4/17

Work Order ID 115466

April-02-14 9:18:56 AM

115466

Page 2

Item ID: D5076-041

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Fwd Bracket Assembly

Start Date: 4/02/14 Start Qty: 4.00

4

Cust Item ID:

Required Date: 4/17/14 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan Accept Reject Reject Insp.
Code Qty Qty Number Stamp

130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

0.00

Quality Control

PL 14-4-17

PL 14-4-17

Print

April-02-14 9:18:59 AM

Work Order ID: 115466

Parent Item: D5076-041

Parent Item Name: Fwd Bracket Assembly

115466

D5076-041

Start Date: 4/02/14

Start Qty: 4.00

Required Date: 4/17/14

Required Qty: 4.00

Comments: IPP REV:A 14.04.02 PER DWG REV.A DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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AN525-832R7		Purchased	No				Each	190.0000		16		DAS 30 9-89	14/04/17
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AN525-832R7

Screw

Location

Loc Qty

Loc Code

GA
120560
ST344
m127363

40
40
150
150

Each

6.0000

3
13

DAS
30
9-89

Manufactured No

D4434-045

D4434-045

Fwd Outboard Bracket Assembly

B 115484

**

4
2

14/04/17

Location

Loc Qty

Loc Code

ST270A
103524

6
6

Each

0.0000

2
4

DAS
30
9-89

Manufactured No

D5076-043

D5076-043

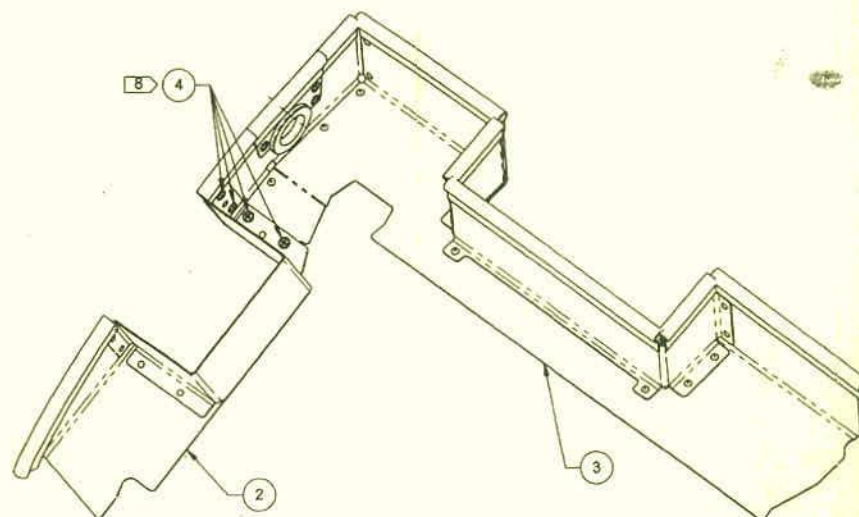
Fwd Inboard Bracket Assembly

B 115484

**

14/04/17

ITEM	QTY. -041	PART NUMBER	DESCRIPTION
1	X	D5076-041	FWD BRACKET ASSEMBLY
2	1	D4434-045	FWD OUTBOARD BRACKET ASSEMBLY
3	1	D5076-043	FWD INBOARD BRACKET ASSEMBLY
4	4	AN525-832R7	SCREW



D5076-041 FWD BRACKET ASSEMBLY

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 1.39 lbs
- 8) TORQUE SCREW TO 12-15 (in-lb)

115466 MLJ
1401-02

RELEASED
2014-03-31
WJ

A		NEW ISSUE		RF	14.03.11
REV.	DESCRIPTION			BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		REV. A SHEET 1 OF 7	
DRAWN	RF				
CHECKED	DC	DRAWING NO. D5076		SCALE	
MFG. APPR.	DD	TITLE BRACKET ASSEMBLY		NTS	
APPROVED	HS	<small>COPYRIGHT © 2014 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS UNDERSTANDING IT IS NOT TO BE USED FOR ANY PURPOSES OR COPIED OR REPRODUCED IN ANY MANNER WITHOUT THE WRITTEN PERMISSION OF DART AEROSPACE LTD.</small>			
DE APPR.	DS				
DATE	14.03.11				

APPROVED

